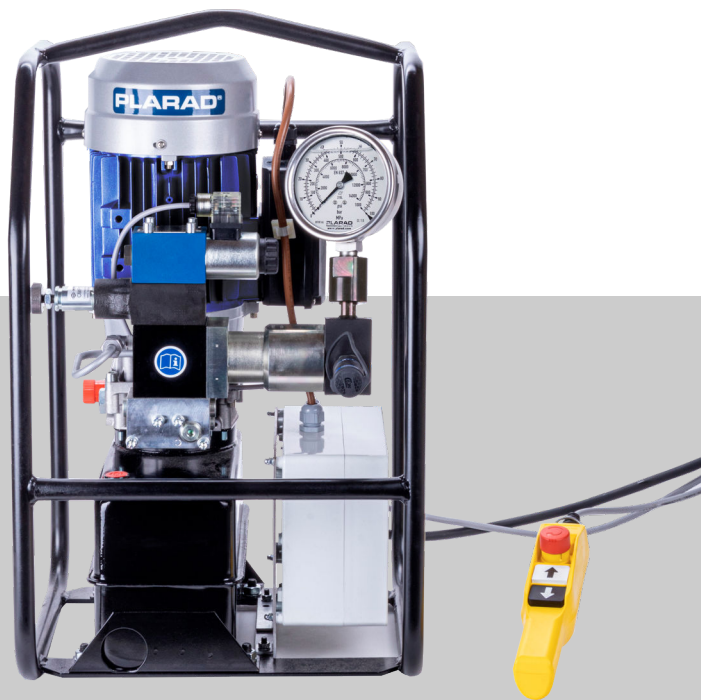


# Operating instructions

Electric hydraulic power pack  
TXE1eco



PowerPaX

**PLARAD**<sup>®</sup>   
Torque & Tension Systems

Read the manual carefully before use!  
Keep for future use.

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Translation of the original operating instructions

pA# 84376, 1, en\_GB



## Information about this manual



This manual enables safe and efficient handling of the electric hydraulic power packs PLARAD PowerPaX (referred to in the following as “hydraulic power pack”).

The manual is a component of the hydraulic power pack and must be kept in its immediate vicinity where the user can access it at any time.

The user must have read and understood this manual prior to commencing any tasks. A basic prerequisite for ensuring that work is performed safely is compliance with all safety instructions and guidelines in this manual. In addition, the local accident prevention regulations and general safety provisions for the hydraulic power pack’s area of application apply.

Illustrations in this manual serve to provide a basic understanding and may differ from the actual design.

### PLARAD<sup>®</sup> PowerPaX

The PLARAD<sup>®</sup> PowerPaX electric hydraulic power packs are available in different versions and configurations.

Overview of the options ↪ *Chapter 2 ‘Getting to know the hydraulic power pack’ on page 11.*

### Other applicable documents

The following documents must be observed in addition to this manual:

- Rating plate
  - EU declaration of conformity
  - Test report for testing electrical equipment as per DIN VDE 0701-0702  
Testing of equipment as per DGUV Regulation 3
  - Certificates/test reports (option)
  - Technical data sheet (dimension sheet)
- ↪ [www.plarad.de](http://www.plarad.de)

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### Further development of the manual

This manual was compiled with great care. If you notice any errors, have any questions or identify any inconsistencies, please notify us in writing. Your suggestions for improvement will help us design a user-friendly manual.

### Follow-up order

Further copies of this manual can be ordered subject to an additional fee.

Contact ↪ *'Manufacturer' on page 4.*

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- [www.plarad.de](http://www.plarad.de)



## Table of contents

<b>1</b>	<b>Unpacking and transporting</b> .....	<b>7</b>
<b>2</b>	<b>Getting to know the hydraulic power pack</b> .....	<b>11</b>
2.1	Overview of the hydraulic power pack.....	11
2.2	Brief description.....	11
2.3	Rating plate.....	12
2.4	PowerPaX versions.....	12
2.5	Display elements and controls.....	13
2.6	Operating mode.....	15
2.7	Remote control.....	15
2.8	Connections.....	16
2.9	Accessories.....	16
<b>3</b>	<b>Before you begin – safety</b> .....	<b>18</b>
3.1	Symbols in this manual.....	18
3.2	Symbols on the hydraulic power pack.....	20
3.3	Intended use.....	22
3.4	Misuse.....	22
3.5	Residual risks.....	23
3.5.1	Electrical dangers.....	24
3.5.2	Danger due to hydraulics.....	26
3.5.3	Mechanical dangers.....	28
3.5.4	Noise and ergonomics.....	29
3.6	Operator's obligations.....	32
3.7	Who may use the hydraulic power pack?.....	33
3.8	Personal protective equipment.....	34
3.9	Environmental protection.....	36
<b>4</b>	<b>Choosing the installation site</b> .....	<b>37</b>
<b>5</b>	<b>Supplying with energy</b> .....	<b>39</b>
<b>6</b>	<b>Preparing for operation</b> .....	<b>42</b>
6.1	Prior to switching on.....	42
6.2	Starting the hydraulic power pack.....	43
6.3	Using the hydraulic power pack at low temperatures.....	43
6.4	Connecting the hose.....	44
6.5	Setting the operating pressure.....	45
<b>7</b>	<b>Working with hydraulic tensioners</b> .....	<b>46</b>
<b>8</b>	<b>Performing maintenance</b> .....	<b>48</b>
8.1	Maintenance schedule.....	48
8.2	Having the hydraulic power pack maintained by the user.....	50
8.3	Changing the oil.....	51
8.4	Having service tasks performed by the manufacturer.....	52

<b>9</b>	<b>Troubleshooting</b> .....	<b>53</b>
	9.1 Typical faults.....	53
	9.2 Performing troubleshooting.....	53
<b>10</b>	<b>Disposal</b> .....	<b>55</b>
<b>11</b>	<b>Technical data</b> .....	<b>56</b>
<b>12</b>	<b>Index</b> .....	<b>58</b>
	<b>Appendix</b> .....	<b>60</b>



# 1 Unpacking and transporting

## Delivery



Fig. 1: Example, shipping crate

The hydraulic power pack is delivered together with the rest of the scope of delivery in packaging adapted to the transport route and delivery location.

For example, this could be a wooden crate delivered on a pallet. The hydraulic power pack is wrapped in film to ensure that no hydraulic oil can escape.

## Checking the delivery



*Check the delivery for transport damage and ensure it is complete immediately upon receipt. If it is incomplete or if there are defects, note the extent of the damage on the transport documents and lodge a complaint immediately.*

## Scope of delivery

The scope of delivery includes:

- Hydraulic power pack filled with hydraulic oil
- Document folder
  - Operating instructions
  - EU declaration of conformity

Options:

- Any accessory ordered
- Test reports

## Hydraulic power pack with auxiliary tank

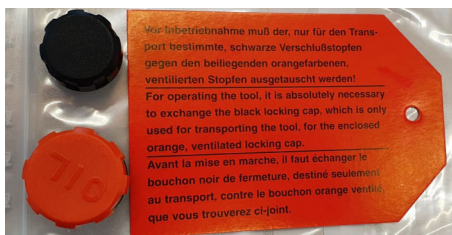


Fig. 2: Plugs for auxiliary tank

- Transport plug
- Service plug

To prevent oil spillage, hydraulic power packs with an auxiliary tank are sealed with black transport plugs for transport.

➔ Prior to commissioning, replace the black transport plug ● with the orange service plug ●.

## Handling packaging material

The individual packages are packed according to the expected transport conditions. Only environmentally friendly materials are used for the packaging.

The packaging should provide protection against transport damage, corrosion and other damage. For this reason, do not destroy the packaging and do not remove it until shortly before use.

Dispose of packaging material in accordance with the applicable statutory provisions and local regulations.



### **ENVIRONMENT!**

#### **Danger to the environment due to incorrect disposal!**

Packaging materials are valuable raw materials and, in many cases, can be further utilised or appropriately reconditioned and recycled. Incorrect disposal of packaging materials can be hazardous to the environment.

- Reuse pallets.
- Dispose of packaging materials in an environmentally sound manner.
- Observe the locally applicable disposal regulations. If necessary, engage the services of a specialist company with regard to disposal.

## Transport by a forwarding agent

Observe the following points when the hydraulic power pack is transported in a vehicle by a forwarding agent or parcel service:

1. ➤



### **WARNING!**

#### **Danger of crushing from unsecured load!**

Ensure that the load is properly secured in the vehicle. Secure the hydraulic power pack in such a way that it cannot slide out of position during transport.

2. ➤



### **ENVIRONMENT!**

#### **Danger to the environment due to hydraulic oil leakage!**

Ensure that the hydraulic power pack is horizontal and protected from shocks and impacts for the entire duration of transport.

Never put the hydraulic power pack on its side or position it upside down.

3. ➤

Put the hydraulic power pack in a foil bag to prevent oil spillage in the event of an accident.





**Transport with an industrial truck**

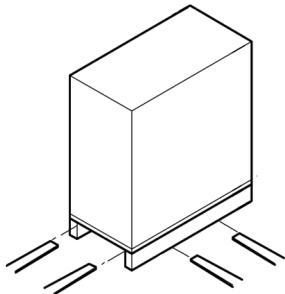


Fig. 3: Transport with an industrial truck

1. ➤ Ensure that the industrial truck is designed for the weight of the transport item. For details of the weight, see [Chapter 2.3 'Rating plate' on page 12.](#)
2. ➤ Drive the forks of the industrial truck between or under the bars of the pallet.
3. ➤ Drive in the forks until they protrude on the opposing side.

4. ➤



**WARNING!**

**Danger of crushing due to the package tipping over!**

If the centre of gravity is eccentric, ensure that the pallet cannot tip over.

5. ➤ Lift the pallet with the transport item and commence transport.

**Transport by crane**

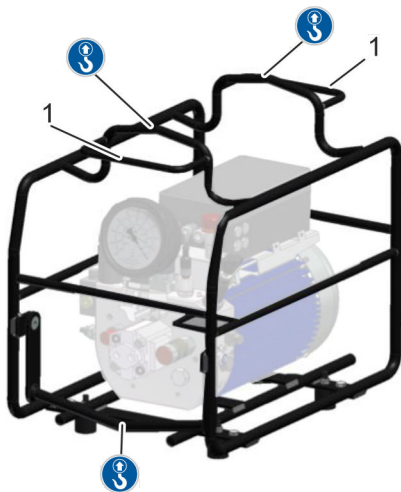


Fig. 4: Transport

Protective equipment: ■ Industrial safety helmet

If unpacked, the hydraulic power pack can be transported by crane.

The attachment points are marked with ①.

The cables can be rolled up on the holders (Fig. 4/1).

1. ➤ Ensure that the crane and hoists are designed for the weight of the hydraulic power pack. For details of the weight, see [Chapter 2.3 'Rating plate' on page 12.](#)
2. ➤ Attach the ropes, slings or multi-point suspension gear in the proper manner.

3. ➤



**WARNING!**

**Danger of crushing due to the hydraulic power pack falling!**

Ensure that the hydraulic power pack hangs straight. Observe the eccentric centre of gravity as necessary.

4. ➤ Commence transport.

Do not loiter under suspended loads.

## Transport by hand

1. ➤ Remove any hoses that are connected.

2. ➤



**WARNING!**  
**Danger of tripping!**

Neatly roll up the power cord and the remote control cable and secure them on the frame of the hydraulic power pack. For information about holders for rolling up the cables, see Fig. 4/1.

3. ➤ Seal the couplings and nipples with the caps prior to transport.

4. ➤ Ensure that all openings (e.g. cover of the surge tank) are sealed.

5. ➤



**WARNING!**  
**Danger of injury due to high weight!**

Carry with the aid of a second person. In doing so, keep the transport item horizontal at all times. Never turn it upside down.

## Transport after operation



**WARNING!**  
**Danger of burns due to hot surfaces or hydraulic oil!**

In the event of a high ambient temperature and prolonged operation, the hydraulic power pack can reach surface temperatures of up to 80 °C. The hydraulic oil gets hot when pressurised. Contact with hot surfaces and hot hydraulic oil could result in severe burns.

- Let the hydraulic power pack cool down prior to transport.
- Seal all openings.
- Wear personal protective equipment.

## Storage

- Ensure disconnection from the power supply grid during storage.
- Put it in a horizontal position.
- Comply with ambient conditions ↪ *Chapter 11 'Technical data' on page 56.*
- Seal all openings (couplings, nipples, surge tank).
- Roll up the power cord and the remote control cable. Do not twist, kink or subject to any other mechanical loads.

## 2 Getting to know the hydraulic power pack

### 2.1 Overview of the hydraulic power pack

TXE1eco

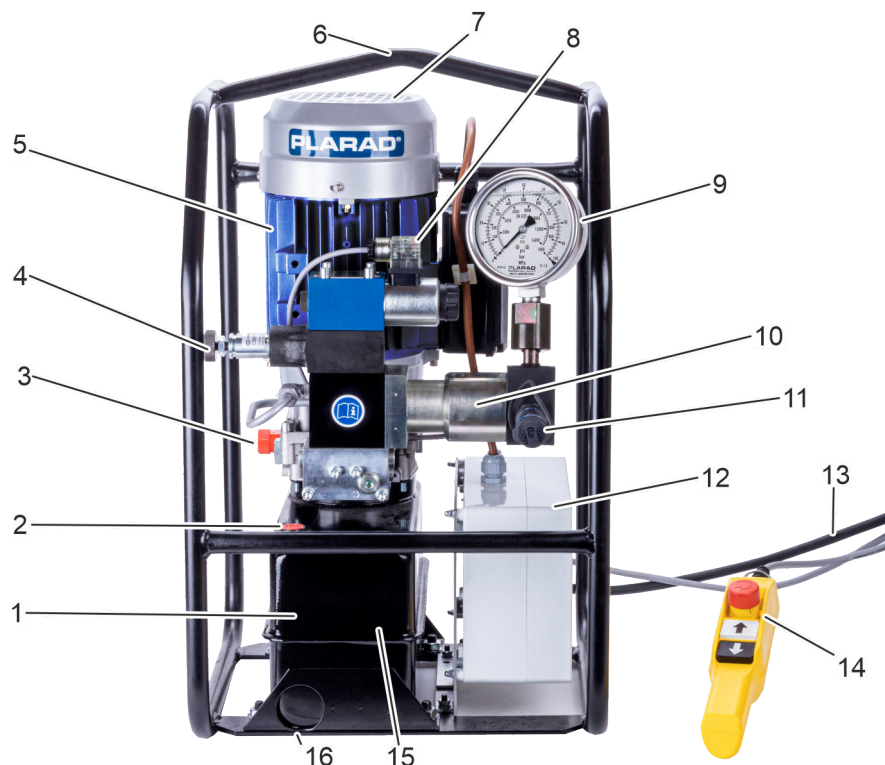


Fig. 5: TXE1eco

- |   |   |    |                      |
|---|---|----|----------------------|
| 1 | Hydraulic oil container                 | 9  | Pressure gauge       |
| 2 | Oil filling neck                        | 10 | Pressure amplifier   |
| 3 | Pressure relief valve                   | 11 | Hydraulic connection |
| 4 | Pressure adjustment valve               | 12 | Control system       |
| 5 | Electric motor                          | 13 | Power cable          |
| 6 | Attachment point for transport by crane | 14 | Remote control       |
| 7 | Fan                                     | 15 | Rating plate         |
| 8 | Relief valve with LED                   | 16 | Oil drain plug       |

### 2.2 Brief description

The TXE1eco hydraulic power pack is a transportable, hydraulic pressure generator for manual operation of PLARAD<sup>®</sup> hydraulic tensioners.

The hydraulic power pack may only be used for commercial purposes.

The hydraulic power pack is electrically powered.

The hydraulic power pack may be operated on a fixed operating network or mobile power generators, subject to compliance with the connected loads stated under [Chapter 11 'Technical data'](#) on page 56.

## 2.3 Rating plate

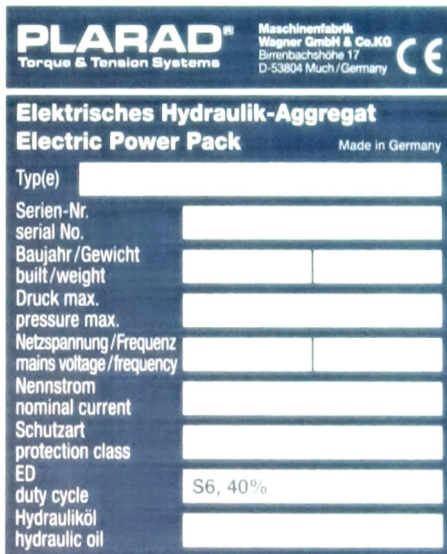


Fig. 6: Rating plate

The following data is inscribed on the rating plate:

- Name of the manufacturer including their full address
- CE mark
- Machine designation
- Type designation
- Serial number
- Year of construction
- Weight
- Maximum pressure
- Mains voltage/frequency
- Nominal current
- Protection class
- Duty cycle
- Hydraulic oil

## 2.4 PowerPaX versions

PLARAD<sup>®</sup> hydraulic power packs are available in different versions.

- TXE1eco-20

### Motor sizes

Available motor version:

- 2 | 20

### Mains voltage/frequency

Available mains voltages and mains frequencies:

230V 50/60Hz | 110V 50/60Hz | 400V 50Hz | 460V 60Hz | 480V 60Hz

### Process connections

↪ *'Hydraulic connections'* on page 16

### Power plug

↪ *'Power plug'* on page 16

### Cable length – power cord

- 5 m

### Cable length – remote control

- 5 m



**Tank**



Fig. 7: ● Service plug, ● Transport plug

- Standard 7-litre tank

Prior to commissioning, replace the black transport plug ● with the orange service plug ●.

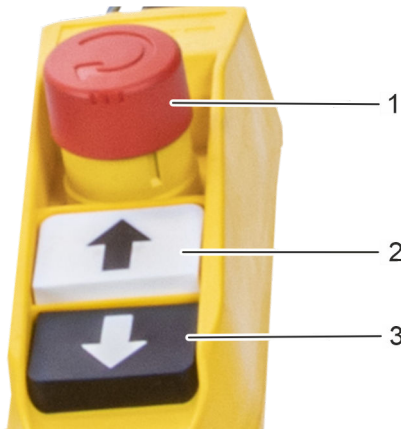
**Pressure display**

🔗 'Pressure displays' on page 14

**2.5 Display elements and controls**

The hydraulic power pack is equipped with the following display elements and controls:

**TXE1eco – Remote control without display**



- 1 Emergency stop button with latching function
- 2 White button
- 3 Black button

Fig. 8: Remote control without display

## Pressure displays



Fig. 9: Example, pressure gauge

There could be different pressure displays depending on the area of application and equipment:

- Pressure gauge 2,000 bar

## Pressure adjustment valve with adjustment lock

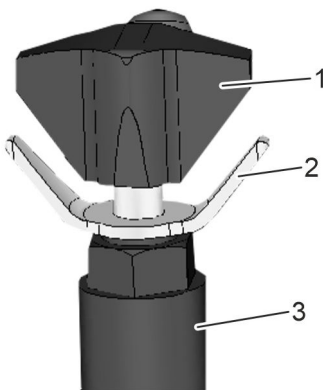


Fig. 10: Pressure adjustment valve

- 1 Knob
- 2 Adjustment lock
- 3 Pressure adjustment valve

The hydraulic pressure used to supply the connected tool is adjusted with the aid of the pressure adjustment valve.

An adjustment lock prevents the pressure being changed unintentionally. Prior to any pressure adjustment, the adjustment lock needs to be loosened and secured again after the adjustment has been made.

↺ Reduce pressure – turn the knob anti-clockwise

↻ Increase pressure – turn the knob clockwise

## Pressure valve

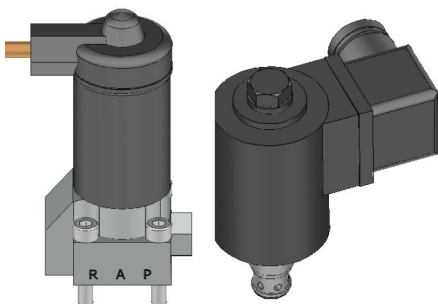


Fig. 11: Pressure valves

## Pressure relief valve

The pressure relief valve is controlled via the black button.

The relief valve remains open as long as the red LED on the relief valve is illuminated.

The pressure can be reduced as long as the relief LED is illuminated.

## Bleed screw

A bleed screw is installed on the pressure gauge valve block, underneath the coupling.

The pressure is relieved when the Allen screw is loosened. Maximum torque 5 Nm.

## 2.6 Operating mode

### Manual

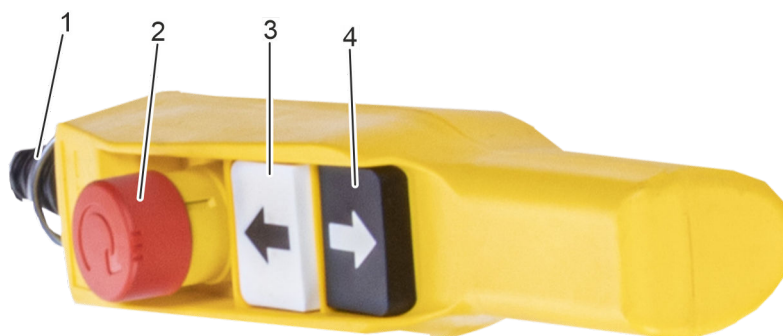
During manual tensioning, the tool operates for as long as the relevant button on the hydraulic power pack is pressed. The maximum pressure set on the hydraulic power pack is not exceeded.

Pressing the black button relieves the pressure.

TXE1eco is equipped with a pressure relief system. A plug on the underside of the pressure gauge valve block ensures emergency pressure relief.

## 2.7 Remote control

### TXE1eco – Remote control without display



*Fig. 12: Remote control without display*

- 1 Cable
- 2 Emergency stop button with latching function
- 3 White button
- 4 Black button

### Buttons of the remote control without display



White button

- Switch on the motor.
- Set the pressure.



Black button

- Relieve pressure.

## 2.8 Connections

### Power plug



Fig. 13: Example, CEE-7/7 power plug

Possible power plugs:

- CEE-compliant power plugs
  - 110 V
  - 230 V
  - 3-400 V
- Others on request

### Hydraulic connections



Fig. 14: Hydraulic connections

Various coupling/nipple versions are available for connecting the hose lines to the hydraulic power pack.

The hydraulic power pack is equipped with pressure-dependent hydraulic quick-release couplings (process connections) from Cejn, Lukas, Pioneer or Parker for 1,500 or 2,400 bar applications as standard.

## 2.9 Accessories



The following accessories are available for ordering together with the hydraulic power pack and may be included in the delivery:

- Transport trolley  
Transport and assembly trolley for power pack, tools, and accessories
- PLARAD<sup>®</sup> hydraulic oil – refill canister  
1, 3 or 5 litre
- Hydraulic hose  
Different lengths  
For different pressure rangers
- Ball valve  
For shutting off the process pressure  
1,500 bar, 2,400 bar
- Distributor  
2-/3-/4-way distributor  
1,500 bar, 2,400 bar
- 2-stage pressure valve  
Enables rapid switching between two preset pressures
- Certificate (e.g. for pressure gauge)





**Special accessories**

Contact PLARAD<sup>®</sup> service.

## 3 Before you begin – safety

This section provides an overview of all important safety aspects for protecting personnel and for ensuring safe and fault-free operation. Further task-specific safety instructions can be found in the sections of the individual chapters.

### 3.1 Symbols in this manual

#### Safety warnings

Safety warnings in this manual are indicated by symbols. Safety warnings are introduced by signal words that identify the severity of the hazard.

**DANGER!**

This combination of symbol and signal word indicates an immediate danger that will cause serious injury or death if not avoided.

**WARNING!**

This combination of symbol and signal word indicates a potential danger that may cause serious injury or death if not avoided.

**CAUTION!**

This combination of symbol and signal word indicates a potential danger that may cause minor or slight injury if not avoided.

**NOTICE!**

This combination of symbol and signal word indicates a potential danger that may cause damage if not avoided.

**ENVIRONMENT!**


This combination of symbol and signal word indicates potential pollution of the environment.

#### Safety warnings in step-by-step instructions

Safety warnings may apply to specific, individual instructions. Such safety warnings will be embedded in the list of instructions to maintain readability when executing the respective action. The signal words listed above are used.



Example:

1.  Loosen the bolt.

2. 



**CAUTION!**  
Risk of getting trapped by lid!

Close lid carefully.

3.  Tighten the bolt.





### Tips and recommendations



*This symbol highlights useful tips and recommendations as well as information to help you use your equipment efficiently and without disruption.*

### Other markings

The following markings are used in this manual in order to highlight instructions, outcomes, lists, references and other elements:

Marking	Explanation
	Step by step instructions
	Outcomes of steps
	References to sections of this manual and to other applicable documents
	Lists without a fixed order
<i>[Button]</i>	Controls (e.g. buttons, switches), indicators (e.g. signal lamps)
<i>'Display'</i>	Display elements (e.g. on-screen buttons, assignment of function keys)
<i>'Menu' →</i> <i>'Submenu' →</i> <i>'Setting'</i>	Shortened description of navigation: Call up menu, call up submenu, change settings

### 3.2 Symbols on the hydraulic power pack

#### Overview

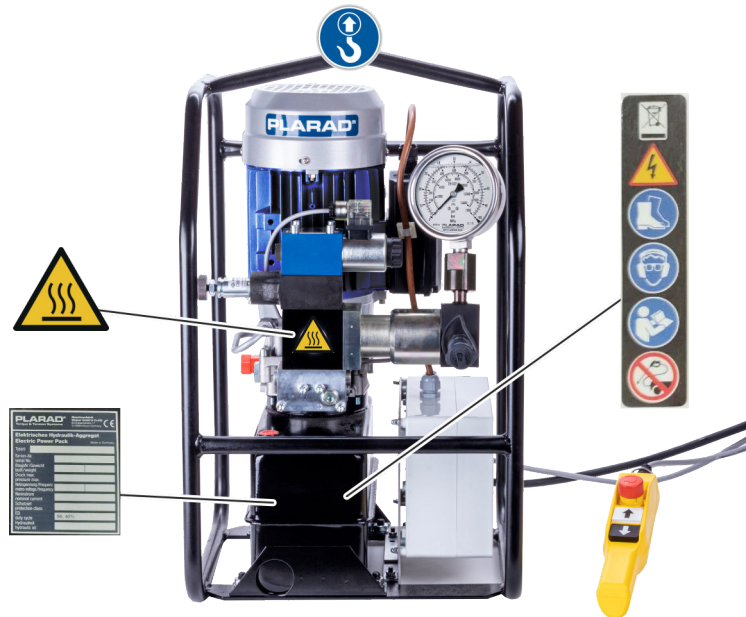


Fig. 15: Symbols on the hydraulic power pack

-  ↳ 'Hot surface' on page 21
-  ↳ 'Attachment point' on page 21
-  ↳ 'Separate collection' on page 21
-  ↳ 'Voltage' on page 21
-  ↳ 'Safety shoes' on page 21
-  ↳ 'Hearing protection' on page 21
-  ↳ 'Follow the manual' on page 21
-  ↳ 'High-pressure cleaners prohibited' on page 22
-  ↳ 'Test badges' on page 22
-  ↳ Chapter 2.3 'Rating plate' on page 12

#### Illegible signage



#### WARNING!

#### Danger in the event of illegible signage!

Over time, signs and stickers can become dirty or be rendered unrecognisable by other means, such that hazards cannot be recognised and necessary operating instructions cannot be followed. This creates a danger of injury.

- Keep all safety notices, warnings and operating instructions in a clearly legible state at all times.
- Replace damaged signs and stickers immediately.

You will find the following symbols and information notices on the hydraulic power pack:



**Hot surface**



Hot surfaces, such as the housing of the drive motor, the oil tank and the hydraulic block, cannot always be identified as such. Do not touch surfaces marked without protective gloves.

**Attachment point**



Attach the hoist only at the marked points for lifting.

**Separate collection**



Do not dispose of waste electronic and electrical equipment marked with this symbol in household waste.

**Voltage**



The equipment marked in this way is supplied with electrical energy.

Do not open the hydraulic power pack.

**Safety shoes**



Safety shoes protect the feet from crushing, falling parts and from slipping on slippery ground.

**Hearing protection**



Hearing protection is used to protect against hearing damage cause by noise.

**Follow the manual**



Read the operating instructions prior to using the hydraulic power pack.

### High-pressure cleaners prohibited



Do not use any high-pressure cleaners when cleaning. The pressure of the cleaning jet can result in property damage.

### Test badges



The test badges state the dates of the respective tests.

Date of the next PLARAD<sup>®</sup> service



Date of the last DGUV-V3 test

## 3.3 Intended use

The electric hydraulic power pack is a transportable, hydraulic pressure generator and may only be used to operate PLARAD<sup>®</sup> tools in order to produce bolted joints in line with the given specifications (↪ *Chapter 11 'Technical data' on page 56*).

The hydraulic power pack may only be used for commercial purposes and only in conjunction with PLARAD<sup>®</sup> hydraulic tensioners.

The hydraulic power pack is electrically powered.

The hydraulic power pack may be operated on a fixed operating network or mobile power generators, subject to compliance with the connected loads stated under ↪ *Chapter 11 'Technical data' on page 56*.

The hydraulic power pack may only be used in atmospheres that are not potentially explosive.

The hydraulic power pack may only be used in a dry environment.

Intended use includes compliance with all of the stipulations in this manual.

## 3.4 Misuse

Any use beyond the intended use as well as any other use is considered misuse.

**WARNING!****Danger in the event of misuse!**

Misuse of the hydraulic power pack can lead to dangerous situations.

- Do not operate the hydraulic power pack outside the defined specifications.
- Do not operate the hydraulic power pack in continuous operation.
- Never disregard protection ratings.
- Never operate outside the permissible environmental conditions.
- Never operate with a mains voltage and mains frequency other than those specified on the rating plate.
- Do not switch on in a damp environment.
- Never operate in a potentially explosive atmosphere.

### 3.5 Residual risks

The following section outlines the residual risks potentially posed by the hydraulic power pack even when it is used as intended.

To reduce the risks of injury and damage and to avoid dangerous situations, observe the safety warnings listed here and the safety warnings in the other sections of this manual.

### 3.5.1 Electrical dangers

#### Electrical current



#### **DANGER!**

#### **Danger of death due to electric shock!**

Touching live parts poses an immediate danger of death due to electric shock. Damage to the insulation or individual components can be life-threatening.

- Do not open the housing of electrical components.
- In the event of damage, disconnect the hydraulic power pack from the power supply immediately and arrange for repair.
- Keep moisture away from live parts. Moisture can cause short circuits.
- Never operate with a mains voltage and mains frequency other than those specified on the rating plate.
- Ensure that the power supply complies with local regulations.
- Never make modifications to the hydraulic power pack.
- Never modify the power plug or power cord.
- Only operate at suitable power sockets.
- Never operate after the inspection period has elapsed. See the test seal for the date of the next test.
- Never operate in a potentially explosive atmosphere.
- Keep away from moisture, liquids, steam, dust and coarse contamination.  
Do not switch on in a damp environment or in the rain.
- If possible, operate with a residual current-operated circuit breaker installed.
- Avoid making physical contact with earthed components.





## Faulty power cord



### **DANGER!**

#### **Danger of death due to faulty power cord!**

Faulty power cords can lead to a direct danger of death from electric shock.

Rolled-up power cords can result in thermal overload and could catch fire.

- Never modify the power plug or power cord.
- Only operate at suitable power sockets.
- Prior to every use, check the power cord for visible damage to the insulation.  
Never replace the power cord yourself.
- Do not crush, shear or overload the power cord (pressure, strain).
- Do not pull on the power cord in order to disconnect the power plug from the power socket.
- Prior to switching it on, always unwind the power cord fully.
- Do not route the power cord over sharp edges, pinch points, through water, oil or other chemicals.
- Do not kink the power cord and do not twist it.
- Do not route the power cord close to moving parts or hot surfaces, such as motors or exhaust lines of mobile power generators.
- Wherever possible, do not expose the power cord to constant sunlight or other forms of UV radiation.
- Do not wrap the power cord around the hydraulic power pack.
- Ensure that extension cables routed outdoors or through humid environments are approved for the ambient conditions.
- Ensure that supply lines have the minimum permissible cross-section.

### 3.5.2 Danger due to hydraulics

#### Pressurised hydraulic fluid



**WARNING!**

**Pressurised hydraulic components could result in life-threatening injuries!**

Inadvertent opening or defects could result in the discharge of hydraulic fluid under high pressure.

Hydraulically powered drives could move unexpectedly.

Contact with hot hydraulic oil could result in severe burns.

- Prior to commencing all work, check the hydraulic power pack, connections, hoses and tools for visible damage and leaks. Have all identified defects remedied immediately.
- Prior to commencing work on the hydraulic system, first switch it off, then depressurise it and let it cool down. Fully relieve all accumulators of pressure. Check to ensure a depressurised state.
- Do not change pressure settings such that they exceed the maximum values.
- Comply with the maintenance intervals.
- Always ensure that hydraulic hoses are properly connected and locked. Quick-release couplings must be engaged. Bolted connections must be fully secured.

#### Exceeding the maximum pressure



**WARNING!**

**Danger of bursting due to excessive hydraulic pressure!**

If the hydraulic pressure exceeds the maximum permissible pressure for connections, hoses, tools or components of the hydraulic power pack, these could burst. Airborne parts and hydraulic fluid discharged under high pressure could cause serious injuries.

- Ensure that all components are designed for the maximum applied hydraulic pressure and that none of the components are damaged.
- Check for defects, damage and leaks. Have all identified defects remedied immediately.
- Comply with the maintenance intervals.



## Hydraulic oil



### **WARNING!**

#### **Damage to health and secondary illnesses due to contact with hydraulic oil!**

Contact with hydraulic oil could cause allergic reactions, skin and eye irritation, nausea and other secondary illnesses.

- Wear personal protective equipment for all work with hydraulic oil.
- Do not eat, drink or smoke in areas in which work involving hydraulic oil is performed.
- Upon completion of the work, clean or dispose of clothing and personal protective equipment contaminated with hydraulic oil in the proper manner.
- Note the safety data sheet for the hydraulic oil in use.

## Oil specifications



### **NOTICE!**

#### **Property damage due to non-compliance with the oil specifications!**

Incorrect hydraulic oils, an incorrect oil level and the use of contaminated hydraulic oils could result in property damage. If hydraulic oil overflows due to the oil level being too high, this could result in environmental damage.

- Check and correct the oil level as follows as a minimum requirement:
  - In the course of commissioning
  - After connecting/disconnecting the hydraulic hoses
  - After flushing
  - After transport, maintenance, repair, troubleshooting
- Top up using only new and clean hydraulic oil  
↳ *'Oil specifications' on page 56.*
- Fill hydraulic oil via a funnel with an oil filter.
- Always pay attention to the maximum oil level marking (see sticker).
- Comply with the maintenance intervals.

### 3.5.3 Mechanical dangers

#### Moving components and rotational movements



**WARNING!**

**Danger of injury due to moving components!**

Moving components and tools could cause serious injuries. There is a danger of being pulled in during rotational movements.

- During operation, do not reach into moving components or handle moving components.
- Prior to commissioning, secure the reaction arm, impact wrench socket and other such tool components in the proper manner.
- Do not switch on the nutrunner while carrying it.
- Wear tight fitting work clothing with a low tearing resistance.
- Wear safety goggles.
- Wear a protective cap (hair net) to prevent long hair from being pulled in by rotating parts.

#### Crushing



**WARNING!**

**Danger of crushing due to high weight!**

The high weight can cause crushing if it falls down.

- Handle the hydraulic power pack with care and as intended.
- Give due consideration to the weight during transport and during all work.
- Carry with the aid of a second person or use suitable hoists.
- Secure the hydraulic power pack against falling when working at height.
- Wear safety shoes.
- Always set up the hydraulic power pack securely.
- Put the hydraulic power pack with all its four feet on firm and level ground.



### Dirt and scattered objects



**CAUTION!**

**Danger of injury from falling over dirt and scattered objects!**

People may slip on or stumble over dirt and scattered objects. Falling may cause injuries.

- Always keep the work area clean.
- If objects are no longer needed, remove them from the work area and especially if such objects are at ground level.
- Mark unavoidable stumbling points with hazard tape.

### 3.5.4 Noise and ergonomics

#### Noise



**WARNING!**

**Danger of injury from noise!**

The noise level of 80 dB(A) (3 dB(A) measurement uncertainty) occurring in the work area can cause hearing damage.

- Always wear hearing protection when working.
- Remain in the danger zone only for as long as your presence is required.
- Set up the hydraulic power pack as far away from the operating site of the tool as possible.

#### Hot surfaces



**WARNING!**

**Danger of injury due to hot surfaces!**

The surfaces of components, such as the drive motor or gearbox, could heat up significantly during operation. Surface temperatures of up to 80 °C could develop. Contact between the skin and hot surfaces will result in severe burns to the skin.

- Always wear heat-resistant protective work clothing and safety gloves when working in the vicinity of hot surfaces.

### Inattention



#### **WARNING!**

#### **Danger of injury due to distraction, inattention or irresponsible use!**

Distraction, inattention or irresponsible use can result in losing control of the hydraulic power pack and thus cause serious injuries.

- Always keep the work area well-lit when working on the hydraulic power pack.
- Keep children and unauthorised persons away.
- Work purposefully and in a responsible manner. Do not allow yourself to be distracted.
- Do not work if you are tired or under the influence of drugs, alcohol or medicine.
- Do not be lulled into a false sense of security. Do not disregard the safety information and instructions in this manual, even if the hydraulic power pack seems familiar to you after frequent use.
- When the hydraulic power pack is not in use, always store it safely out of reach of unauthorised persons.
- Wear the prescribed personal protective equipment.

### Faulty safety devices



#### **WARNING!**

#### **Danger of death due to inoperative safety devices!**

If safety devices or safety functions are inoperative or disabled, there is a danger of serious injuries.

- Prior to commencing work, check that all safety devices are operative and correctly installed.
- Never disable or bypass safety devices or safety functions.

The hydraulic power pack is equipped with the following safety devices and safety functions:

- Insulation of the power cord
- Protection rating 2

A residual current-operated circuit breaker must be installed by the operator.

### Monitoring of the mains voltage and frequency

Overvoltage and undervoltage

The hydraulic power pack will not switch on.



*Nevertheless, overvoltage can lead to the destruction of input components.*

The hydraulic power pack cannot be switched on again until the correct mains voltage has been restored.

**Monitoring of the motor current**

The motor current is monitored. The motor is switched off if values are incorrect. The power pack needs to be disconnected from the mains. Recommissioning is not possible until this has been done.

**Monitoring of the motor oil temperature**

The temperature of the hydraulic oil and the hydraulic block must not exceed 80 °C. If the temperature rises above 80 °C, take the hydraulic power pack out of operation to let it cool down.

### 3.6 Operator's obligations

The hydraulic power pack is used in the commercial sector. The operator of the hydraulic power pack is therefore subject to the statutory obligations pertaining to occupational safety.

In addition to the safety instructions in this manual, the applicable safety, occupational safety and environmental protection regulations for the hydraulic power pack's area of application must be adhered to.

The following specifically applies in this regard:

- Operators must familiarise themselves with the applicable occupational safety regulations and, as part of a risk assessment, determine additional dangers that arise as a result of the specific operating conditions at the operating site of the hydraulic power pack. This risk assessment must be implemented in the form of safety instructions for operation of the hydraulic power pack.
- During the entire time the hydraulic power pack is in use, the operator must check whether the safety instructions they have compiled reflect current regulations and, if necessary, the operator must change the instructions accordingly.
- The operator must clearly define and regulate responsibilities for all work on and with the hydraulic power pack. The authority and responsibilities of personnel regarding operation, set-up, maintenance and repair must be clearly defined.
- The operator must reliably check the use of the hydraulic power pack and ensure that only commissioned and instructed personnel work with the hydraulic power pack. Personnel being trained or instructed and personnel undertaking vocational training must always be supervised by an experienced person when working on the hydraulic power pack.
- The operator must ensure that no unauthorised persons open the hydraulic power pack or perform work on the electrical or hydraulic equipment.  
Work on electrical equipment may only be performed by an electrician or by trained persons under the guidance and supervision of an electrician. Adhere to electrotechnical regulations for safety reasons.

The operator is also responsible for ensuring that the hydraulic power pack is in technically flawless condition at all times. The following applies for this reason:

- The operator must ensure adherence to the maintenance intervals described in this manual.
- The operator must have the functionality and integrity of all safety devices checked on a regular basis.
- Some parameters are set by the manufacturer prior to initial commissioning, e.g. some valve settings. The operator must ensure that these parameters are not changed.





### 3.7 Who may use the hydraulic power pack?



**WARNING!**

**Danger of injury if personnel are insufficiently qualified!**

If unqualified personnel perform work on or with the hydraulic power pack or if such persons are present in the danger zone while work is being performed, dangers arise that could cause serious injuries and considerable property damage.

- Have all tasks performed by suitable qualified personnel without exception.
- Keep unqualified personnel away from the danger zones and work areas.

**User**

Users of the hydraulic power pack have the requisite knowledge and the requisite training for handling electric power generators. Furthermore, as part of training provided by the operator, users have been trained in relation to the tasks assigned to them and the potential dangers associated with improper conduct.

Users are trained in how to use the personal protective equipment, are familiar with the most important specifications, situations and information relating to working with electric and hydraulic systems and are capable of using the hydraulic power pack safely. This includes connecting and flushing hydraulic hoses.

Users must satisfy the legal minimum age requirements.

Users may only perform tasks that exceed operation under normal operating conditions if this is specified in this manual and the operator has expressly entrusted the users with the performance of such tasks.

Users know who their supervisor is, can contact their supervisor if they have questions or in an emergency, and are able to communicate with their supervisor.

The user is familiar with all residual risks and is trained in the practical handling of the hydraulic power pack.

**Qualified hydraulic power pack personnel**

Qualified hydraulic power pack personnel are trained for the specific task area in which they work and are familiar with the relevant standards and regulations.

Due to their professional training and experience, qualified hydraulic power pack personnel are able to perform work with the hydraulic power pack, recognise and avoid potential dangers independently and convey this to users.

Specific capabilities of qualified hydraulic power pack personnel include:

- Use all functions of the hydraulic power pack.
- Create passwords for users.
- Uphold safety, occupational safety and health protection when using the hydraulic power pack and convey this to users.

- Identify damage on the hydraulic power pack and arrange for repairs or get in touch with the manufacturer.
- Instruct users in the proper manner.

### Operator

Operators are persons who operate the hydraulic power pack for commercial or economic purposes themselves, or make it available for a third party to use, and who bear legal responsibility for the product vis-à-vis protection of personnel and third parties during operation.

🔗 *Chapter 3.6 'Operator's obligations' on page 32*

### PLARAD<sup>®</sup> service

Certain work may only be performed by PLARAD<sup>®</sup> service or by personnel authorised by Maschinenfabrik Wagner GmbH & Co. KG. Other personnel are not authorised to perform this work. Contact PLARAD<sup>®</sup> service or authorised PLARAD<sup>®</sup> partners regarding performance of the work that is due.

Contact: [www.plarad.de](http://www.plarad.de)

🔗 *Chapter 8.4 'Having service tasks performed by the manufacturer' on page 52*

### Unauthorised persons



#### **WARNING!**

**Danger of death for unauthorised persons due to dangers in the danger zone and work area!**

Unauthorised persons, who do not meet the requirements described in this manual, are not aware of the dangers in the danger zone. There is therefore a danger of serious injuries or even death for unauthorised persons.

- Keep unauthorised persons away from the danger zone and work area.
- If in doubt, address the respective persons and instruct them to leave the danger zone and work area.
- Suspend work while there are unauthorised persons loitering in the work and danger zone.

## 3.8 Personal protective equipment

### Safety gloves



Safety gloves are used to protect the hands from friction, abrasions, punctures or deeper injuries and from contact with hot surfaces.



**Safety shoes**



Safety shoes protect the feet from crushing, falling parts and from slipping on slippery ground.

**Hearing protection**



Hearing protection is used to protect against hearing damage cause by noise.

**Safety goggles**



Safety goggles are used to protect the eyes from airborne parts and liquid jets.

**Protective work clothing**



Protective work clothing is tight fitting work clothing with a low tearing resistance, with tight sleeves and without any protruding parts.

**Industrial safety helmet**



Industrial safety helmets are used to protect the head from falling objects, suspended and swinging objects and from bumping into stationary objects.

### 3.9 Environmental protection



#### **ENVIRONMENT!**

#### **Danger for the environment due to incorrect handling of environmentally hazardous substances!**

If environmentally hazardous substances are handled incorrectly, especially if such substances are disposed of incorrectly, this could cause significant damage to the environment.

- Always adhere to the instructions given below in relation to the handling of environmentally hazardous substances and the disposal thereof.
- If environmentally hazardous substances accidentally enter the environment, adopt suitable measures immediately. If in doubt, notify the competent local authority of the damage and inquire about suitable measures to be taken.

#### **The following environmentally hazardous substances are used:**

#### **Lubricants**

Lubricants, such as greases and oils, contain toxic substances. Such substances must not enter the environment.

#### **Electrical and electronic components**

Electrical and electronic components contain toxic materials. These components must be collected separately and deposited at municipal collection points or be disposed of by a specialist company.

#### **Hydraulic oil**

Hydraulic oil can contain harmful and environmentally hazardous substances. It must not enter the environment (soil, water), sewage system or household waste. Dispose of hydraulic oil and waste containing hydraulic oil separately via an approved disposal company.

Observe the manufacturer's safety data sheet.



## 4 Choosing the installation site

### Incorrect installation site



**WARNING!**

**Danger of injury due to careless choice of installation site!**

Risks could arise from the choice of installation site. If the hydraulic power pack falls, this could result in serious crushing. The noise emissions could cause hearing damage.

- Adhere to the following principles when choosing the installation site.

### Installation site

- Personnel:                   ■ User
- Protective equipment:   ■ Protective work clothing
- Safety gloves
- Safety shoes

1. ➤ Ensure that the ambient conditions are adhered to:

- Chapter 11 'Technical data' on page 56
- Not a potentially explosive atmosphere
- Dry

2. ➤



**ENVIRONMENT!**

**Environmental damage due to oil leakage!**

Ensure that the hydraulic power pack is horizontal.

3. ➤



**WARNING!**

**Danger of crushing due to falling or moving hydraulic power pack!**

Ensure that the hydraulic power pack cannot fall from elevated installation sites or slide out of position. If there is any doubt, secure the hydraulic power pack against falling.

4. ➤ Note the maximum power cable length.

5. ➤ Note the maximum remote control cable length.

6. ➤



**WARNING!**

**Hearing damage due to noise!**

As far as possible, install the hydraulic power pack in such a way that the noise emissions do not affect the workplace. Note the maximum remote control cable length.

7. → Check the stability.



## 5 Supplying with energy

### Electrical current



#### **DANGER!**

#### **Danger of death due to electric shock!**

Touching live parts poses an immediate danger of death due to electric shock. Damage to the insulation or individual components can be life-threatening.

- If the housing is damaged, disconnect it from the power supply immediately and arrange for repair.
- Keep moisture away from live parts. Moisture can cause short circuits.
- Never operate with a mains voltage and mains frequency other than those specified on the rating plate.
- Ensure that the power supply complies with local regulations.
- Never modify the power plug or power cable.
- Only operate at suitable power sockets.
- Never operate after the inspection period has elapsed. See the test seal for the date of the next test.
- Keep away from moisture, liquids, steam, dust and coarse contamination.  
Do not switch on in a damp environment or in the rain.
- Avoid making physical contact with earthed components.
- During operation with mobile power generators, ensure continuous and constant compliance with the specified values for voltage, frequency, sufficient power and earthing.

### Faulty power cable



#### **DANGER!**

#### **Danger of death due to faulty power cable!**

Faulty power cables can lead to a direct danger of death from electric shock.

Rolled-up power cables can result in thermal overload and could catch fire.

- Never modify the power plug or power cable.
- Only operate at suitable power sockets.
- Prior to every use, check the power cable for visible damage to the insulation.  
Never replace the power cable yourself.
- Do not crush, shear or overload the power cable (pressure, strain).
- Do not pull on the power cable in order to disconnect the power plug from the power socket.
- Prior to switching it on, always unwind the power cable fully.
- Do not route the power cable over sharp edges, pinch points, through water, oil or other chemicals.
- Do not kink the power cable and do not twist it.
- Do not route the power cable close to moving parts or hot surfaces, such as motors or exhaust lines of mobile power generators.
- Wherever possible, do not expose the power cable to constant sunlight or other forms of UV radiation.
- Do not wrap the power cable around the hydraulic power pack.
- Ensure that extension cables routed outdoors or through humid environments are approved for the ambient conditions.
- Ensure that supply lines have the minimum permissible cross-section.





- Personnel: ■ User
- Protective equipment: ■ Protective work clothing  
 ■ Safety gloves  
 ■ Safety shoes

The hydraulic power pack needs to be supplied with electrical power prior to use.

**Power supply**

- 1.** → Ensure that the available electrical power supply complies with the device's electrical connected loads ↪ *Chapter 11 'Technical data' on page 56.*



*Consult an electrician if you have any questions. Never make changes or perform repair work on the electrical system yourself.*

**Connecting cable**

- 2.** → Have a suitable connecting cable ready for the operating site.
- 3.** → Ensure that there is no damage on the hydraulic power pack, on the power cable, on the connecting cable, on the power plug or on the power socket.
- 4.** → Lay connecting cables in such a way that no tripping hazards arise, no mechanical load occurs, no sharp corners or edges can damage the insulation and that the ambient conditions correspond to the operating conditions for the connecting cables. Completely unwind the connecting cables if they are on a reel.
- 5.** → Have the hydraulic power pack ready at the operating site. When doing so, ensure that ambient conditions correspond to the specifications ↪ *Chapter 11 'Technical data' on page 56.*

**Connection**

- 6.** → Plug the connecting cable's plug into the power socket and connect the power cable of the hydraulic power pack to the connecting cable.
- ⇒ The hydraulic power pack is electrically connected.

## 6 Preparing for operation


### 6.1 Prior to switching on

- Personnel: ■ User
- Protective equipment: ■ Protective work clothing  
 ■ Safety goggles  
 ■ Safety gloves  
 ■ Safety shoes

#### Installation

1. ▶ Install the hydraulic power pack securely ↗ *Chapter 4 'Choosing the installation site' on page 37.*
2. ▶ Check for leaks. If the hydraulic power pack is damaged, do not put it into service.

#### Oil level

3. ▶  **WARNING!**  
**Danger of burns and environmental damage due to hydraulic oil!**  
 Hydraulic oil expands when it heats up during operation. If filled above the marking, hydraulic oil could escape from the sealing plug. Contact with hot oil could result in burns. If hydraulic oil escapes, this could result in environmental damage.

Check the oil level.

To do so, open the cover of the oil filling neck.

⇒ The oil level must be 1 cm below the edge of the oil filling neck.

4. ▶ Top up the oil if the oil level is too low.
5. ▶ Fill hydraulic oil (↗ *'Oil specifications' on page 56*) into the tank through an oil filter.
6. ▶ Close the cover of the oil filling neck.
7. ▶ Mop up any spilled hydraulic oil in the proper manner and clean the work environment.  
 ⇒ The hydraulic power pack can be started.



## 6.2 Starting the hydraulic power pack

- Personnel: ■ User
- Protective equipment: ■ Protective work clothing  
 ■ Safety goggles  
 ■ Safety gloves  
 ■ Safety shoes

### Power supply



**DANGER!**  
 Danger of death due to improperly  
 secured mains connection!

Safeguard the power supply ↪ *Chapter 5 'Supplying with energy' on page 39.*

⇒ The hydraulic power pack starts with a self-test.

## 6.3 Using the hydraulic power pack at low temperatures

- Personnel: ■ User
- Protective equipment: ■ Protective work clothing  
 ■ Safety goggles  
 ■ Safety gloves  
 ■ Safety shoes

Proceed as follows in relation to operation below -5 °C:

### Starting multiple times

1. ➔ If need be, start the hydraulic power pack multiple times until the drive motor is running.
2. ➔ Set the pressure ↪ *Chapter 6.5 'Setting the operating pressure' on page 45.*

### Bring the hydraulic power pack to operating temperature

3. ➔



*Do not connect any hydraulic hoses or tools.*

Put the hydraulic power pack into operation and increase the pressure to the set value.

Press the black button to switch the hydraulic power pack to relief mode.

4. ➔ Repeat the procedure for 5 minutes until the operating temperature is reached.

⇒ The hydraulic oil is brought to operating temperature.

## 6.4 Connecting the hose

- Personnel: ■ User
- Protective equipment: ■ Protective work clothing  
 ■ Safety goggles  
 ■ Safety gloves  
 ■ Safety shoes

### Period of use

1. ➤ Ensure that the hydraulic hoses have not exceeded the maximum period of use.



#### Hose check:

- The maximum period of use must not be exceeded.  
Comply with the replacement interval.  
Use for a maximum of 4 years.
- The maximum pressure must not be reached.
- Use filled hydraulic hoses only.
- Oil specifications must match.
- Couplings and nipples must be compatible and be undamaged.
- There is no visible damage.

### Coupling

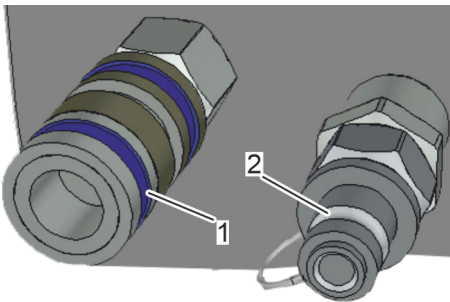


Fig. 16: Example, coupling (1) – nipple (2)

2. ➤



The hydraulic power pack can be equipped with various coupling systems.

The pressure connection is the connection on the hydraulic power pack that is fitted with a coupling.

Ensure that the coupling/nipple combination is suitable and free of damage.

Ensure that the maximum permissible pressures of all components are sufficient.

Ensure that the hydraulic hose is fully filled with suitable hydraulic oil ↗ 'Oil specifications' on page 56.

Connect the hydraulic hoses to the hydraulic power pack.

Check the lock.



Older couplings have counter-threads.  
Tighten to lock.

New couplings have a bayonet closure. Let it fully engage.

3. ➤ Do not connect the tool yet.



**Sequence**



*Connect hydraulic hoses only in a depressurised state!*

*The motor must be in relief mode. Press the black button to start.*

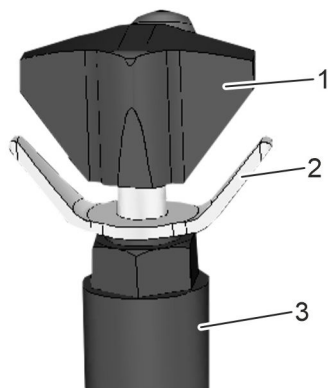
*When the red relief LED on the relief valve is illuminated, the hydraulic power pack is in relief mode.*

Adhere to the following sequence when connecting the tools:

1. - Hydraulic power pack pressure connection
2. - Tool pressure connection

**6.5 Setting the operating pressure**

- Personnel:                   ■ User
- Protective equipment:   ■ Protective work clothing  
                                   ■ Safety goggles  
                                   ■ Safety gloves  
                                   ■ Safety shoes



*Fig. 17: Pressure adjustment valve*

- 1 Knob
- 2 Adjustment lock
- 3 Pressure adjustment valve

1. ➔ Read the pressure to be set from the torque chart/tensile force chart for the tool.
2. ➔ Release the adjustment lock (Fig. 17/2). To do so, turn it anti-clockwise.
3. ➔ Turn the knob (Fig. 17/1) anti-clockwise. Open completely.
4. ➔ Start the hydraulic power pack with the remote control. To do so, press the white button.

5. ➔

**WARNING!**  
**Danger of injury from exceeding the maximum permissible tool pressure!**

Set the pressure during the forward stroke. To do so, press and hold the white button and slowly turn the knob (Fig. 17/1) clockwise. Note the pressure display.

⇒ The pressure is increased.

6. ➔ Activate the forward stroke again if the maximum forward stroke time is exceeded. To do so, release the button and press it again.
7. ➔ Save the setting when the desired pressure is reached. To do so, turn the adjustment lock clockwise until the knob is secured.

## 7 Working with hydraulic tensioners

- Personnel: ■ User
- Protective equipment: ■ Protective work clothing  
 ■ Safety goggles  
 ■ Safety gloves  
 ■ Safety shoes



*The hydraulic tensioner must **not** be connected to the hydraulic power pack when setting the pressure.*

### Observing the tensile force chart

1. ➤ Read or calculate the pressure for the required tensile force from the tensile force chart of the hydraulic tensioner.
2. ➤ Loosen the lock on the pressure limiting valve.

### Starting the hydraulic power pack



3. ➤ Start the hydraulic power pack. To do so, press the white button.



4. ➤ Set the pressure. To do so, press and hold the white button.

### Setting the pressure adjustment valve

5. ➤ Set the requisite pressure by turning the pressure adjustment valve.
  - Turning anti-clockwise – pressure is reduced
  - Turning clockwise – pressure is increased
 ⇒ The set input and output pressure can be read on the pressure display.

### Checking the maximum pressure

6. ➤ Secure the lock on the pressure adjustment valve.
7. ➤ Ensure that the maximum pressure of the hydraulic tensioner is suitable for the hydraulic power pack.

### Connecting the hydraulic tensioner

8. ➤ Switch off the hydraulic power pack.
9. ➤ Connect the hydraulic tensioner to the hydraulic hose.
  - ⇒ The hydraulic power pack is prepared for hydraulic tensioner operation.
10. ➤ Attach the hydraulic tensioner to the bolted connection.

### Manual operation



1. ➤ To generate the required tensile force, press and hold the white button until the set pressure is reached.
2. ➤ Tighten the fastening element (turn the nut). Observe the pressure display in doing so.



3. → Relieve pressure from the hydraulic tensioner after tightening the fastening element. To do so, press the black button.
4. → Remove the hydraulic tensioner from the bolted connection.

## 8 Performing maintenance

### 8.1 Maintenance schedule

#### Improperly performed maintenance tasks



**WARNING!**

**Danger of injury from improperly performed maintenance tasks!**

Improper maintenance can cause serious injuries and significant damage.

- Ensure sufficient assembly space prior to commencing the tasks.
- Ensure that the assembly site is clean and tidy. Loosely stacked or randomly scattered components and tools may cause accidents.
- Only permit users to perform the following maintenance activities: “ensure correct oil level”, “clean”, “ensure compliance with maximum period of use for hydraulic hoses”, “change oil” and “have checked for damage”.
- Have all repairs performed by the manufacturer.
- Never open components of the hydraulic power pack.
- Use only PLARAD<sup>®</sup> original parts.

#### Faultless operation

The following sections describe the maintenance tasks that are required in order to ensure optimum and faultless operation.

If routine checks reveal increased wear, shorten the requisite maintenance intervals according to the actual signs of wear. If you have questions about maintenance tasks and intervals, contact PLARAD<sup>®</sup> service.

Interval	Maintenance task	Personnel
Before and after every use	<ul style="list-style-type: none"> <li>■ Check the oil level.</li> <li>■ Clean.</li> <li>■ Check surfaces, warning symbols and pictograms for damage.</li> <li>■ Check the power cord, power plug and fasteners for damage.</li> <li>■ Check for leaks and visible damage.</li> <li>■ Ensure that the maximum period of use for the hydraulic hoses has not been reached. Note the exchange intervals for the hydraulic hoses. See the hose manufacturer's specifications.</li> </ul> <p>↪ Chapter 8.2 'Having the hydraulic power pack maintained by the user' on page 50</p>	User
After 150 operating hours or yearly	<ul style="list-style-type: none"> <li>■ Change the oil ↪ Chapter 8.3 'Changing the oil' on page 51.</li> </ul>	User





Interval	Maintenance task	Personnel
Every 3 months <ul style="list-style-type: none"> <li>■ In the event of extreme operating conditions (e.g. dust, dirt)</li> <li>■ In the event of high frequency of use, multi-shift operation</li> </ul>	<ul style="list-style-type: none"> <li>■ Oil-immersed motor Perform service as stipulated by the motor manufacturer.</li> <li>■ Perform the software update.</li> <li>■ Gearbox Perform service as stipulated by the manufacturer.</li> <li>■ Change the oil filter.</li> <li>■ Change the hydraulic oil.</li> <li>■ Replace wear parts such as seals.</li> <li>■ Exchange damaged markings.</li> <li>■ Test as per DGUV Regulation 3.</li> <li>■ Accessories Check for damage; exchange.</li> </ul> ⓘ Chapter 8.4 'Having service tasks performed by the manufacturer' on page 52	PLARAD <sup>®</sup> service
Every 6 months <ul style="list-style-type: none"> <li>■ In the event of standard operating conditions</li> <li>■ In the event of average frequency of use</li> </ul>		
Every 12 months <ul style="list-style-type: none"> <li>■ In the event of low frequency of use</li> </ul>		

**Accessories, spare parts and wear parts**

Spare parts must meet the technical requirements specified by PLARAD<sup>®</sup>. This is always ensured by original spare parts. A warranty can only be provided for original spare parts supplied by PLARAD<sup>®</sup>.

The installation or use of other spare parts can, under certain circumstances, adversely alter the specified design properties and, consequently, impair active or passive safety.

Any liability and warranty for damage resulting from the use of parts other than the original spare parts and accessory parts is excluded.

Have at least the following information about the hydraulic power pack to hand to enable quick and easy processing:

- Client
- Serial number
- Desired spare part
- Desired quantity
- Desired mode of shipping



ⓘ 'PLARAD<sup>®</sup> service' on page 4

## 8.2 Having the hydraulic power pack maintained by the user

Personnel: ■ User

Perform the following maintenance steps before and after every use:

### Oil level

1.  Check the oil level. If the oil level is not 1 cm below the edge of the oil filling neck, top up the oil  *Chapter 6 'Preparing for operation' on page 42.*

### Cleaning

2. 



**NOTICE!**  
**Damage from improper cleaning!**


Clean the hydraulic power pack with a soft cloth. Never use strong cleaning agents, water, brushes, sharp-edged tools or high-pressure cleaners.



**WARNING!**  
**Fire hazard!**

When using isopropyl alcohol, do not clean the hydraulic power pack near ignition sources. Do not smoke. Let it evaporate.

### Surfaces and markings

3.  Check surfaces and markings for damage. Arrange for repairs if there is damage or illegible markings.

### Power cord

4. 




**DANGER!**  
**Electric shock!**


Check the power cord and power plug for damage and insufficient fastening. Have them exchanged by PLARAD<sup>®</sup> service if they are damaged.

Never replace them yourself.

### Remote control

5.  Check the remote control and the remote control cable for damage and insufficient fastening. Have them exchanged by PLARAD<sup>®</sup> service if they are damaged.

### Hydraulic hoses

6.  Check the hydraulic hoses and connections for damage and leaks. Check the period of use. Have the hoses replaced if they are damaged or if the maximum permissible service life has been exceeded.



7. ➔



**WARNING!**

**Danger of injury due to faulty hydraulic power pack!**

Do not use the hydraulic power pack if it is faulty. Have it repaired immediately or have the faulty parts exchanged. Contact PLARAD<sup>®</sup> service.

### 8.3 Changing the oil

- Personnel: ■ User
- Protective equipment: ■ Protective work clothing  
 ■ Safety goggles  
 ■ Safety gloves  
 ■ Safety shoes

The hydraulic oil must be changed yearly or after 150 operating hours.

#### Draining the oil

1. ➔ Put a container with sufficient volume (☞ *Chapter 11 'Technical data' on page 56*) under the hydraulic power pack. Open the oil drain plug.

2. ➔ Close the oil drain plug if the oil has been fully discharged.

#### Topping up the oil

3. ➔ Open the cover of the oil filling neck.

4. ➔ Carefully fill clean new hydraulic oil (☞ *'Oil specifications' on page 56*) into the tank via a funnel and oil strainer until the correct oil level is reached.

#### Oil level

5. ➔ If the oil level is 1 cm below the edge of the oil filling neck, do not add any more oil.

6. ➔ Close the cover of the oil filling neck.

#### Cleaning

7. ➔ Clean the work environment in the proper manner. Dispose of the oil in an environmentally sound manner or reuse it.

## 8.4 Having service tasks performed by the manufacturer

### Service intervals

The service intervals are dependent on the conditions of use and the operating site.

Service interval	Conditions
Every 3 months	<ul style="list-style-type: none"> <li>■ In the event of extreme operating conditions (e.g. dust, dirt)</li> <li>■ In the event of high frequency of use, multi-shift operation</li> </ul>
Every 6 months	<ul style="list-style-type: none"> <li>■ In the event of standard operating conditions</li> <li>■ In the event of average frequency of use</li> </ul>
Every 12 months	<ul style="list-style-type: none"> <li>■ In the event of low frequency of use</li> </ul>

### Contacting service



#### **WARNING!**

**Danger of injury from improperly performed service tasks!**

Contact PLARAD<sup>®</sup> service in good time regarding the following service tasks.

Do not perform service tasks yourself.

### Service tasks

Personnel: ■ PLARAD<sup>®</sup> service



Perform service tasks as per the manufacturer's specifications.

Component	Service task
Hydraulic power pack	Check for damage. Rectify any damage.
	Change the oil and oil filter.
	Replace wear parts.
	Exchange damaged markings (e.g. seals).
	Test as per DGUV Regulation 3.
	Perform the software update.
	Check the oil-immersed motor and gearbox for damage. Rectify any damage.
Pressure gauge	Perform service as stipulated by the manufacturer.
	Replace the pressure gauge certificate.
Accessories	Check for damage; exchange.
	Exchange damaged markings.



## 9 Troubleshooting

### 9.1 Typical faults



Contact ↗ 'PLARAD<sup>®</sup> service' on page 4 if you have any questions about faults.

Fault description	Cause	Remedy
Wrong direction of rotation	Phase switching wrong	Turn the phase shifter in the power plug.

See ↗ Chapter 9.2 'Performing troubleshooting' on page 53 for troubleshooting.

### 9.2 Performing troubleshooting

#### Improperly performed troubleshooting



#### **WARNING!**

#### **Danger of injury from improperly performed troubleshooting!**

Improper troubleshooting can cause serious injuries and significant property damage.

- Have all repairs performed by the manufacturer.
- Never open components of the hydraulic power pack.
- Use only PLARAD<sup>®</sup> original parts.

#### Restart

Proceed as follows when a fault occurs for the first time:

1. ➔ Press the white button to acknowledge the error message.
2. ➔ Disconnect the power plug of the hydraulic power pack from the power supply.
3. ➔ Reconnect the power plug to the power supply.  
⇒ The hydraulic power pack restarts.
4. ➔ If the fault continues to be displayed, rectify the fault  
↗ Chapter 9.2 'Performing troubleshooting' on page 53.

#### Device damage

- ➔ Contact ↗ 'PLARAD<sup>®</sup> service' on page 4 if there is any damage to the hydraulic power pack.

### Power supply

1. → Check the power cord and connections and arrange for exchange if there is damage.
2. → Check the electrical parameters and correct the power supply.

### Direction of rotation

1. → Turn the phase shifter in the power plug to change the direction of rotation.
2. → Restart the hydraulic power pack.

### Returning to service after remedying the error



#### **WARNING!**

#### **Danger of injury due to faulty hydraulic power pack!**

If a hydraulic power pack is not properly repaired, this can cause serious injuries.

- Never return a defective hydraulic power pack to service.

- Prior to first use, have a test performed as per DGUV Regulation 3.



## 10 Disposal

The hydraulic power pack must be disposed of in an environmentally sound manner at the end of its service life.

### Disassembly



#### **WARNING!**

#### **Danger of injury due to short circuit and stored residual energy!**

If components are damaged, there is a danger of injury due to short circuit or the continued presence of stored residual energy.

1. ➤ Disconnect the hydraulic power pack from the power supply. To do so, unplug the power plug.
2. ➤ Remove the hydraulic hoses.  
⇒ Reuse these components if necessary.
3. ➤ Put a container with sufficient volume (☞ *Chapter 11 'Technical data' on page 56*) under the hydraulic power pack. Open the oil drain plug.
4. ➤ Close the oil drain plug if the oil has been fully discharged. Clean the work environment in the proper manner. Dispose of the oil in an environmentally sound manner or reuse it.
5. ➤ Do not dismantle the hydraulic power pack any further.

### Draining the oil

### Disposal

If no take-back or disposal agreement has been put in place, dispose of the hydraulic power pack as electronic waste in accordance with local regulations. Use authorised collection points for the reprocessing of old electrical and electronic devices.

Dispose of waste oil in an environmentally sound manner as per local regulations.



#### **ENVIRONMENT!**

#### **Danger to the environment due to incorrect disposal!**

Incorrect disposal can be hazardous to the environment.



Do not allow electronic components to enter bodies of water, the sewage system, the soil or household waste collection.

Have electronic waste, electronic components, lubricants and other auxiliary materials disposed of by approved specialist companies.

If in doubt, obtain information about environmentally sound disposal from the local municipal authority or from specialist disposal companies.

## 11 Technical data

### Technical data sheet



Technical data sheet is available online at: <https://www.plarad.de/download-center.html>

### Dimensions and weight

Data	Value	Unit
Weight	38	kg
Length	380	mm
Width	360	mm
Height	630	mm

### Performance values

Data	Value	Unit
Pressure, maximum*	1500	bar
Flow rate 0 – 120 bar	3.0	l/min
Flow rate 120 – 1,500 bar	0.35	l/min
Drive power	1.1	kW

\* See the rating plate for specific details.

### Emissions

Emission levels as per EN 60745

Data	Value	Unit
Emitted sound pressure level	80	dB(A)
Measurement uncertainty of emitted sound pressure level	3	dB(A)

### Environment

Data	Value	Unit
Temperature range	-10 – 50	°C
Relative humidity, maximum	Non-condensing	

### Oil specifications

Data	Value	Unit
Oil volume with tank	7	l
Filter insert	10	µm
Hydraulic oil	Shell Tellus S2 VX 15	





**Electrical connected loads**

Specific details on the rating plate:

- Mains voltage
- Mains frequency
- Nominal current
- Protection class

Possible electrical connected loads:

- Alternating current:  
230V 50/60Hz | 110V 50/60Hz | 400V 50Hz | 460V 60Hz |  
480V 60Hz

Minimum connected load for mobile power generators: 4 kVA

## 12 Index

<b>A</b>		<b>H</b>	
Accessories . . . . .	16	Help . . . . .	34
Adjustment lock . . . . .	14	Hydraulic connections . . . . .	16
Attachment points . . . . .	9	Hydraulic oil . . . . .	56
Authorised partners . . . . .	4	Hydraulic power pack Getting to know . . . . .	11
<b>B</b>		Hydraulic tensioners . . . . .	46
Bleed screw . . . . .	14	<b>I</b>	
Brief description . . . . .	11	Installation site . . . . .	37
<b>C</b>		Intended use . . . . .	22
Cleaning . . . . .	50	<b>M</b>	
Connected loads . . . . .	57	Maintenance . . . . .	48
Connection . . . . .	16	Changing the oil . . . . .	51
Controls . . . . .	13	Cleaning . . . . .	50
Copyright . . . . .	3	Manufacturer . . . . .	52
Customer service . . . . .	4, 34	Oil level . . . . .	50, 51
<b>D</b>		Overview . . . . .	48
Delivery . . . . .	7	User . . . . .	50
Checking . . . . .	7	Maintenance schedule . . . . .	48
Packaging material . . . . .	8	Manufacturer . . . . .	4
Scope . . . . .	7	Maschinenfabrik Wagner . . . . .	4
Disassembly . . . . .	55	Misuse . . . . .	22
Displays . . . . .	13	Monitoring	
Disposal . . . . .	55	Mains voltage and frequency . . . . .	30
<b>E</b>		Motor current . . . . .	31
Electrical current . . . . .	24	Motor oil temperature . . . . .	31
Electronic waste . . . . .	55	<b>N</b>	
Emissions . . . . .	56	Noise emissions . . . . .	56
Environmental protection . . . . .	36	<b>O</b>	
Electrical and electronic components . . . . .	36	Oil change . . . . .	51
Hydraulic oil . . . . .	36	Oil specifications . . . . .	56
Lubricants . . . . .	36	Old devices . . . . .	55
Error . . . . .	53	Operating conditions . . . . .	56
<b>F</b>		Operating mode . . . . .	15
Faults . . . . .	53	Operator . . . . .	34
Follow-up order . . . . .	4	Operator's obligations . . . . .	32
		Ordering spare parts . . . . .	49

Other applicable documents . . . . .	3	Power plugs . . . . .	25
Overview . . . . .	11	Rotational movements . . . . .	28
<b>P</b>		Thermal overload . . . . .	25, 40
Packaging material . . . . .	8	UV radiation . . . . .	25, 40
Performance values . . . . .	56	Weight . . . . .	28
Personal protective equipment . . . . .	34	<b>S</b>	
Personnel . . . . .	33	Safety . . . . .	18
Personnel qualifications . . . . .	33	Safety devices . . . . .	30
PLARAD customer service . . . . .	34	Service . . . . .	4, 34
PLARAD service . . . . .	34	Service tasks . . . . .	52
Power plug . . . . .	16	Setting the operating pressure . . . . .	45
PPE . . . . .	34	Signs . . . . .	20
Preparation . . . . .	42	Starting . . . . .	43
Pressure adjustment valve . . . . .	14	Stickers . . . . .	20
Pressure displays . . . . .	14	Suggestion for improvement . . . . .	3
Pressure gauge . . . . .	14	Symbols	
Process connection . . . . .	16	In this manual . . . . .	18
<b>Q</b>		on the hydraulic power pack . . . . .	20
Qualified hydraulic power pack personnel . . . . .	33	<b>T</b>	
Quick-release coupling . . . . .	16	Technical data . . . . .	56
<b>R</b>		Transport . . . . .	7
Rating plate . . . . .	12	Crane . . . . .	9
Remote control . . . . .	15	Forwarding agent . . . . .	8
Residual risks . . . . .	23	Industrial truck . . . . .	9
Bracing . . . . .	28	Troubleshooting	
Cable . . . . .	40	Performing . . . . .	53
Cables . . . . .	25	<b>U</b>	
Crushing . . . . .	28	Unauthorised persons . . . . .	34
Ejection . . . . .	28	Unpacking . . . . .	7
Electric shock . . . . .	24	User . . . . .	33
Electrical energy . . . . .	24	User requirements . . . . .	33
Hot surfaces . . . . .	29	<b>V</b>	
Mobile power generator . . . . .	25, 40	Versions . . . . .	12
Moving components . . . . .	28	<b>W</b>	
Noise . . . . .	29	Who can I ask? . . . . .	34
Power plug . . . . .	40		

## **Appendix**



In addition to this manual, the following documents are supplied in a document folder enclosed with the hydraulic power pack.

- EU declaration of conformity
- Test report for testing electrical equipment as per DIN VDE 0701-0702  
Testing of equipment as per DGUV Regulation 3
- Certificates (option)



# EC Declaration of Conformity

**Translation of original**

Manufacturer	Maschinenfabrik Wagner GmbH & Co. KG
	Birrenbachshöhe 17 53804 Much Germany
Person authorised to compile the technical file	Dr Marcus Stuhlert
Product name	TXE1eco
Type	See rating plate
Serial number Year of construction	See rating plate

The manufacturer declares that the machine conforms to all applicable requirements of Directive:

2006/42/EC	EC Machinery Directive
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The partly completed machinery further conforms to all requirements of Directives:

2014/35/EU	Low Voltage Directive
2014/30/EU	EMC Directive
2000/14/EC	Noise emission in the environment by equipment for use outdoors

The following harmonised standards have been applied:

EN ISO 12100:2010	Safety of machinery - General principles for design - Risk assessment and risk reduction
EN ISO 4413:2012	Hydraulic fluid power - General rules and safety requirements for systems and their components
EN 60204-1:2006 + A1:2009	Safety of machinery. Electrical equipment of machines - General requirements


Much, 21/06/2023	Dr Marcus Stuhlert (Managing Director)